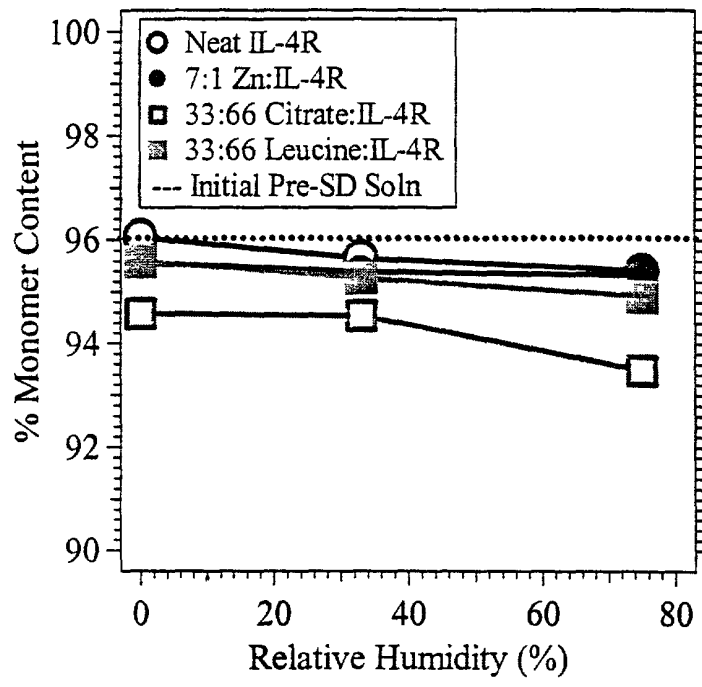


**IL-4R Spray Dried Powders Temperature Effect on Monomer Content
(2 week Stability Data)**

FIGURE 1

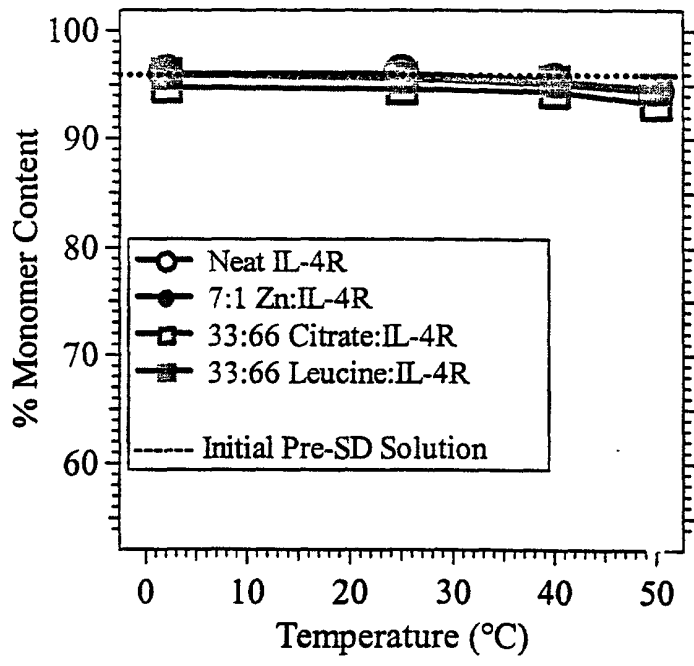
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FIGURE 2



IL-4R Spray Dried Powders RH Effect on Monomer Content
(2 week Stability Data)

FIGURE 3



IL-4R Spray Dried Powder Compared to Solution Monomer Content
(2 week temperature stability data)